WELDING CERTIFICATE

8610-1090-2/4.PL0139.TÜVRh.24.01

in accordance with EN 1090-1:2009+A1:2011, table B.1 for execution of structural steel components EN 1090-2:2018+A1:2024, EN 1090-4:2018

Manufacturer	**ULAMEX Zbigniew Zientek** Zawada 144 97-200 Tomaszów Mazowiecki Poland
Manufacturing plant Production facility of the manufacturer	Zawada 144; 97-200 Tomaszów Mazowiecki
Technical specification	EN 1090-2:2018+A1:2024, EN 1090-4:2018
Execution class(es)	EXC2 acc. to EN 1090-1:2009+A1:2011
Welding Process(es) (Reference no acc. to EN ISO 4063)	135 - Metal active gas welding, partly mechanized
Material group	1.1, 1.2 according to CEN ISO/TR 15608
Responsible welding coordinator	Zbigniew Zientek
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Begin of validity	25.09.2024
Period of validity	24.09.2027
Place and date of issue	Zabrze, 15.09.2025

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Certification Body

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Certificate number 8610-1090-2/4.PL0139.TÜVRh.24.01

General terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. Certification Body reserves the right to conduct a special inspection of short-term notice in the case of information on irregularities and any reasonable doubts as to compliance by the manufacturer for a fee.
4. This certificate may be withdraw at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the Certification Body:
   a). New production or significant changes to essential manufacturing facilities;
   b). Change of the welding coordinator;
   c). Inception of new welding processes, new base materials are related WPQRs;
   d). New essential manufacturing facilities.

   In the above-mentioned cases, the special inspection will be carried out by Certification Body.
6. During the 3 months of ending the certificate's validity the manufacturer may apply to the Certification Body to conduct a surveillance inspection.
7. The certificate was issued on the basis of the certification conditions available on the www.tuv.pl/zalaczniki

TÜV Rheinland Polska Sp. z o.o.
Certification Body for Welding Manufacturers
Business Stream Industrial Services & Cybersecurity
ul. Wolności 347, 41-800 Zabrze, Poland
e-mail: post@pl.tuv.com